

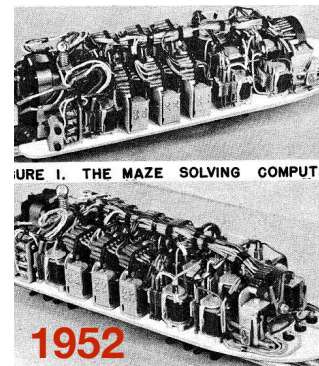
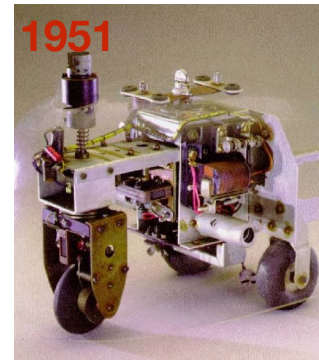
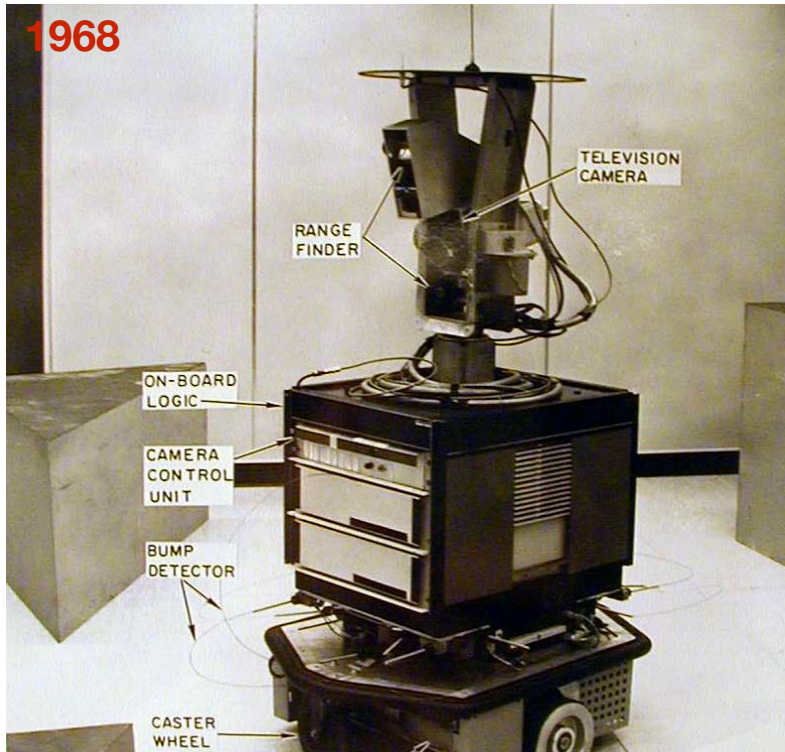
# Industrial Use Case

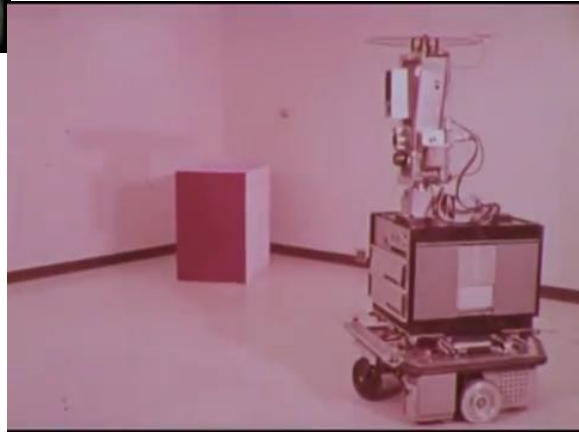


Mobile Systems

Henrik I Christensen

(c) Henrik I Christensen





## More Modern AGVs

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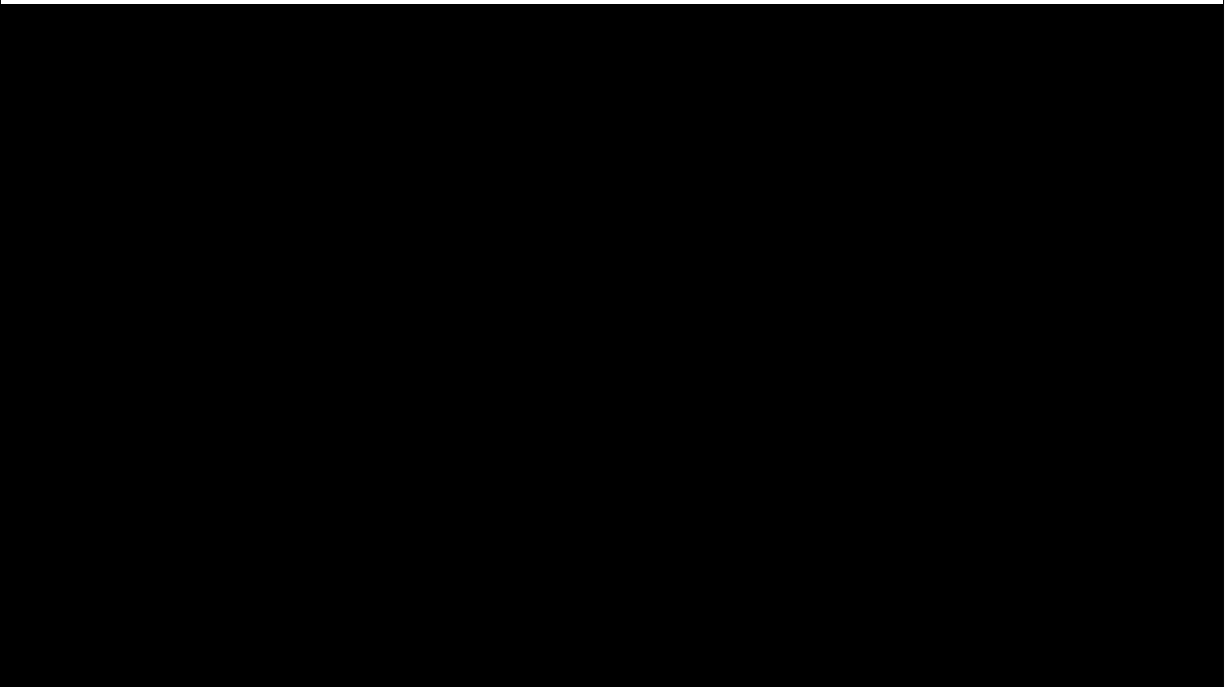


A widely advertised example - KIVA Systems (now Amazon)

(c) Henrik I Christensen

## KIVA example

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## Other Modalities

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## Mobility: Train

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- Configuration: 1D
- Task Space: R
- $C = T$



## Mobility: Hovercraft

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- Configuration:  $(x, y, \theta)$
- Actuators: 2DOF
- Task Space: SE(2)
- $C = T$



## Mobility: Helicopter

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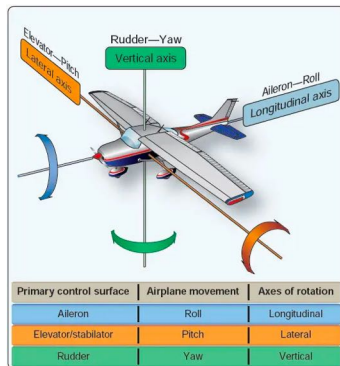
- Configuration:  $(x, y, z, \theta_r, \theta_p, \theta_y)$
- Actuators: 4DOF  
(thrust, pitch, roll, tail)
- Task Space: SE(3)
- $C = T$



Boeing A160 Hummingbird

## Mobility: Fixed WING

- Configuration:  $(x, y, z, \theta_r, \theta_p, \theta_y)$
- Actuators: 4DOF (thrust, ail, elev, rud)
- Task Space: SE(3)
- $C = T$



QF-16

## Mobility: Submersible

- Configuration: 6D
- Fully Actuated
- Task Space: SE(3)
- $C = T$



DepthX

# Wheels

- Regular wheel
  - Non-holonomic constraint
  - $x'=v, y'=0$
- Omnidirectional wheel
  - No such constraint



# Mobility Recap

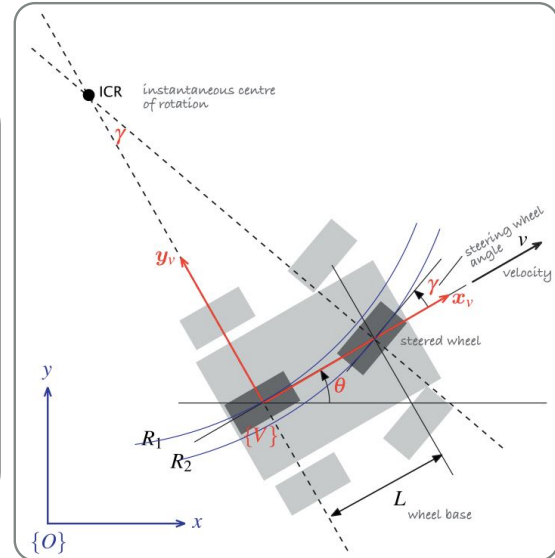
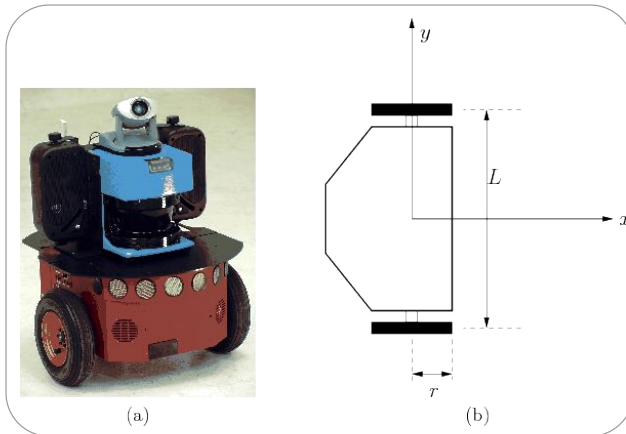
**Table 4.1.**  
Summary of parameters for three different types of vehicle. The +g notation indicates that the gravity field can be considered as an extra actuator

Vehicle	Degrees of freedom	Number of actuators	Fully actuated?
Train	1	1	✓
Hovercraft	3	2	×
Helicopter	6	4+g	×
Fixed wing aircraft	6	4+g	×
6-thruster AUV	6	6	✓
Car	3	2	×

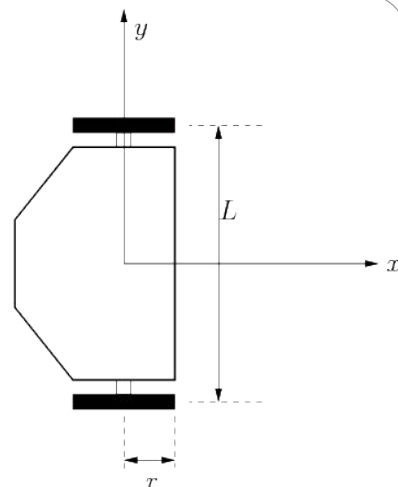
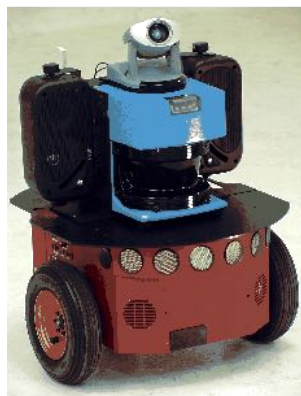
## 2 Kinematic Models

### Bicycle Model

#### Differential Drive



#### Differential drive



Forward only:

$$\dot{\varphi}_R = \frac{v_x}{r}$$

$$\dot{\varphi}_L = \frac{v_x}{r}$$

Rotation only:

$$\dot{\varphi}_R = \frac{\omega L}{2r}$$

$$\dot{\varphi}_L = -\frac{\omega L}{2r}$$

Both:

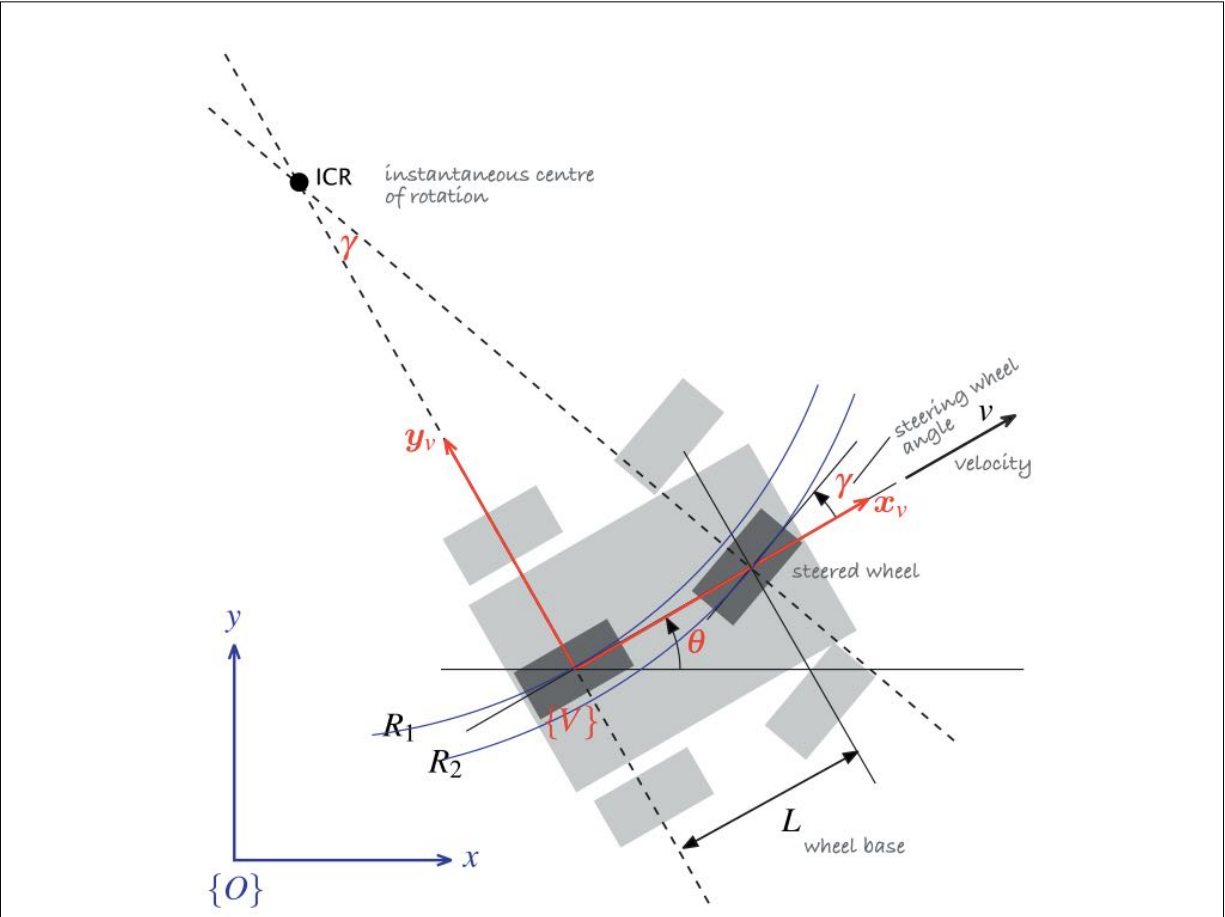
$$\dot{\varphi}_R = \frac{\omega L}{2r} + \frac{v_x}{r}$$

$$\dot{\varphi}_L = -\frac{\omega L}{2r} + \frac{v_x}{r}$$

$$\dot{\xi}_R = \begin{bmatrix} \frac{r}{2} (\dot{\varphi}_R + \dot{\varphi}_L) \\ 0 \\ \frac{r}{L} (\dot{\varphi}_R - \dot{\varphi}_L) \end{bmatrix}$$

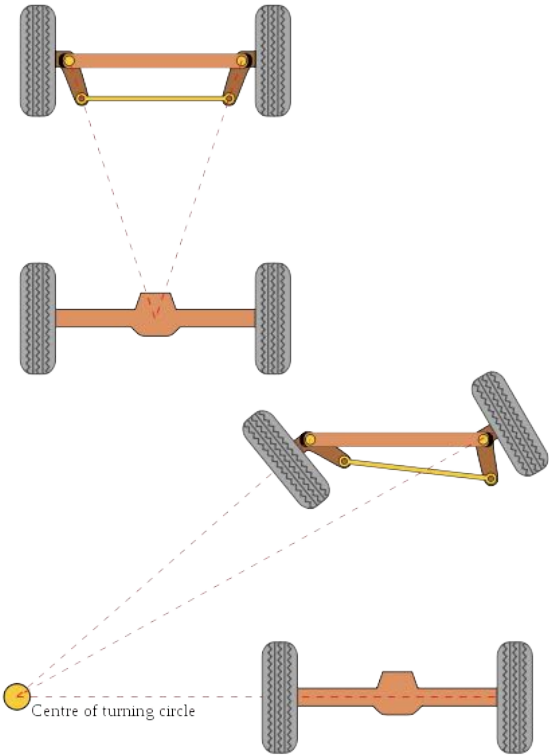
(this is in the body frame)





# Ackerman Steering

- Four-wheeled vehicle
- L and R move on circular paths of different radius
- 1812 patent



## Equations of Motion (See book)

- Angular velocity  
~ steering angle  $\gamma$
- Translation velocity  
~ velocity  $v$
- Non-holonomic constraint
- Undefined for  $90^\circ$  angle

$$\dot{x} = v \cos \theta$$

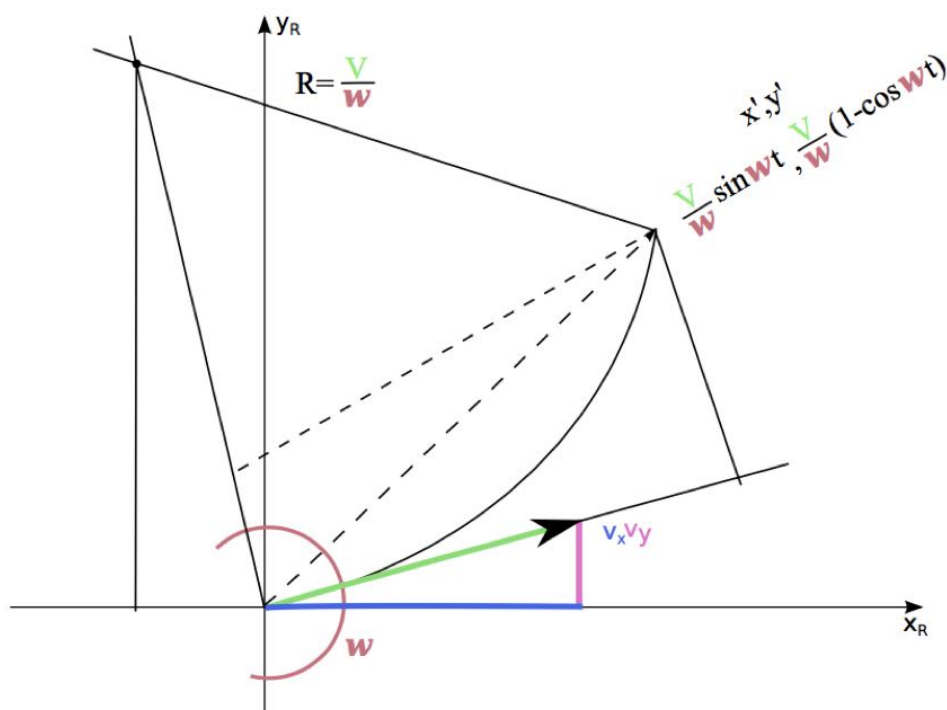
$$\dot{y} = v \sin \theta$$

$$\dot{\theta} = \frac{v}{L} \tan \gamma$$

$$\dot{y} \cos \theta - \dot{x} \sin \theta \equiv 0$$

(this is in the world frame)

## 2D Twist



## 2D Twist

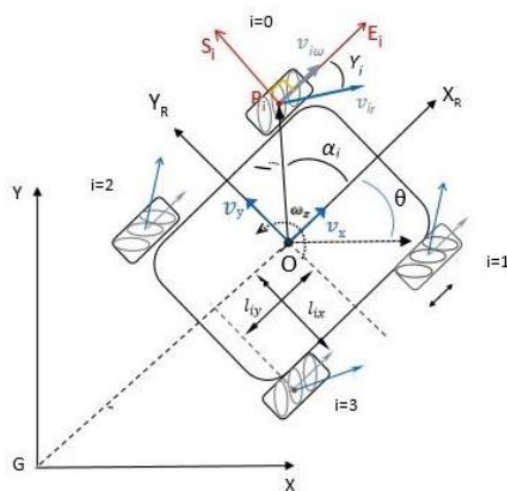
A 2D twist is simply the derivative of a 2D rigid transformation

$$\xi_R^W = \begin{bmatrix} \dot{t}_x \\ \dot{t}_y \\ \dot{\theta} \end{bmatrix}$$

A robot undergoing a constant twist, expressed in the robot frame, traces out a circular trajectory with radius  $R = v/\omega$ . Starting from the origin, after some time  $T$  we obtain

$$\xi(T) = \left( \begin{bmatrix} \cos \omega T & -\sin \omega T \\ \sin \omega T & \cos \omega T \end{bmatrix}, \frac{1}{\omega} \begin{bmatrix} 1 - \cos \omega T & \sin \omega T \\ -\sin \omega T & 1 - \cos \omega T \end{bmatrix} \begin{bmatrix} -v_y \\ v_x \end{bmatrix} \right)$$

## Mechanum wheels



**Kinematic Model of a Four Mecanum Wheeled Mobile Robot**

Hamid Taheri  
College of Electronic and

Bing Qiao  
College of Astronautics

Nurallah Ghaeminezhad  
College of Automation

## The general kinematic model

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$$\begin{bmatrix} \omega_1 \\ \omega_2 \\ \omega_3 \\ \omega_4 \end{bmatrix} = \frac{-1}{r} \begin{bmatrix} \frac{\cos(\beta_1 - \gamma_1)}{\sin \gamma_1} & \frac{\sin(\beta_1 - \gamma_1)}{\sin \gamma_1} & \frac{l_1 \sin(\beta_1 - \gamma_1 - \alpha_1)}{\sin \gamma_1} \\ \frac{\cos(\beta_2 - \gamma_2)}{\sin \gamma_2} & \frac{\sin(\beta_2 - \gamma_2)}{\sin \gamma_2} & \frac{l_2 \sin(\beta_2 - \gamma_2 - \alpha_2)}{\sin \gamma_2} \\ \frac{\cos(\beta_3 - \gamma_3)}{\sin \gamma_3} & \frac{\sin(\beta_3 - \gamma_3)}{\sin \gamma_3} & \frac{l_3 \sin(\beta_3 - \gamma_3 - \alpha_3)}{\sin \gamma_3} \\ \frac{\cos(\beta_4 - \gamma_4)}{\sin \gamma_4} & \frac{\sin(\beta_4 - \gamma_4)}{\sin \gamma_4} & \frac{l_4 \sin(\beta_4 - \gamma_4 - \alpha_4)}{\sin \gamma_4} \end{bmatrix} \begin{bmatrix} v_X \\ v_Y \\ \omega_Z \end{bmatrix}.$$

## Basic kinematic model

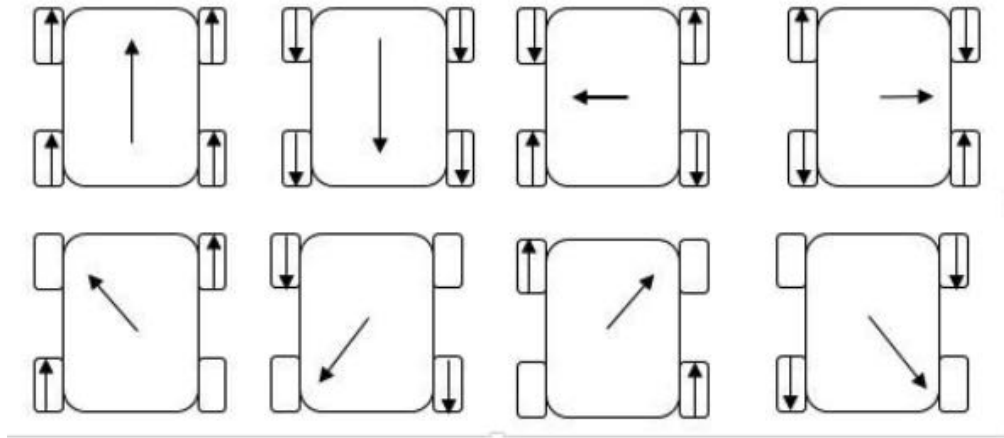
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$$\begin{bmatrix} v_x \\ v_y \\ \omega_z \end{bmatrix} = \frac{r}{4} \begin{bmatrix} 1 & 1 & 1 & 1 \\ -1 & 1 & 1 & -1 \\ -\frac{1}{(l_x + l_y)} & \frac{1}{(l_x + l_y)} & -\frac{1}{(l_x + l_y)} & \frac{1}{(l_x + l_y)} \end{bmatrix} \begin{bmatrix} \omega_1 \\ \omega_2 \\ \omega_3 \\ \omega_4 \end{bmatrix}$$

$i$	Wheels	$\alpha_i$	$\beta_i$	$\gamma_i$	$l_i$	$l_{ix}$	$l_{iy}$
0	1sw	$\pi/4$	$\pi/2$	$-\pi/4$	$l$	$l_x$	$l_y$
1	2sw	$-\pi/4$	$-\pi/2$	$\pi/4$	$l$	$l_x$	$l_y$
2	3sw	$3\pi/4$	$\pi/2$	$\pi/4$	$l$	$l_x$	$l_y$
3	4sw	$-3\pi/4$	$-\pi/2$	$-\pi/4$	$l$	$l_x$	$l_y$

## Motion of omnidirectional platform

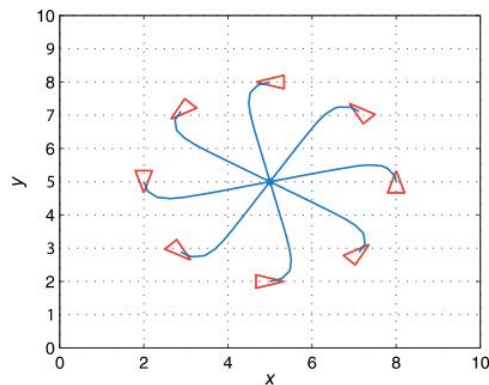
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**Fig 4: Motions of Omnidirectional platform**

## Moving to a Point

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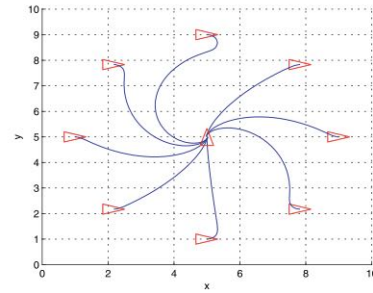
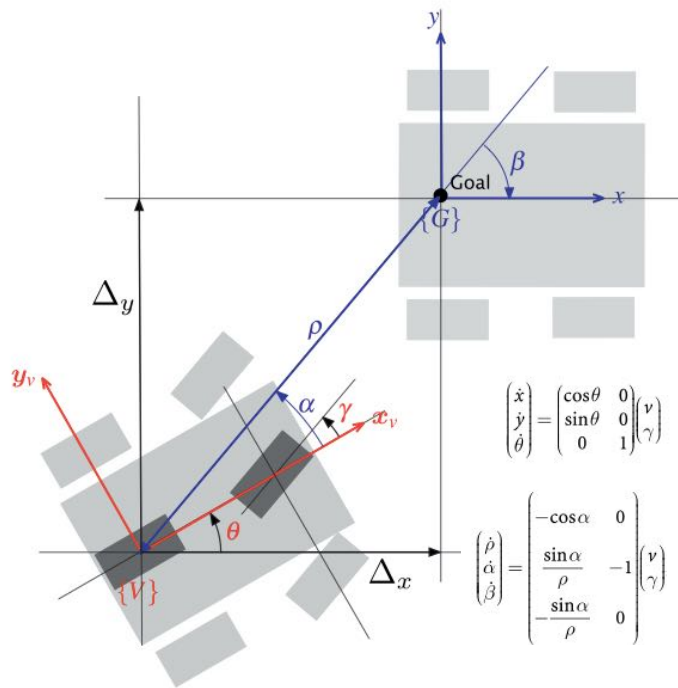


$$v^* = K_v \sqrt{(x^* - x)^2 + (y^* - y)^2}$$

$$\theta^* = \tan^{-1} \frac{y^* - y}{x^* - x}$$

$$\gamma = K_h(\theta^* \ominus \theta), \quad K_h > 0$$

## Moving to a Pose

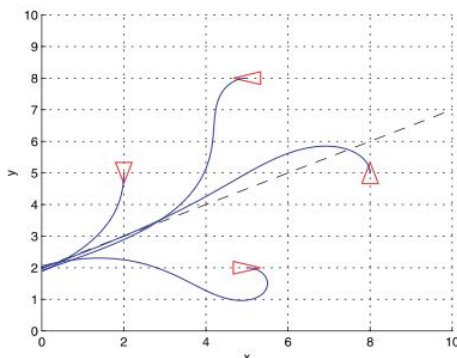


$$v = k_\rho \rho$$

$$\gamma = k_\alpha \alpha + k_\beta \beta$$

$$\begin{pmatrix} \dot{\rho} \\ \dot{\alpha} \\ \dot{\beta} \end{pmatrix} = \begin{pmatrix} -k_\rho \cos\alpha \\ k_\rho \sin\alpha - k_\alpha \alpha - k_\beta \beta \\ -k_\rho \sin\alpha \end{pmatrix}$$

## Following a Line



$$d = \frac{(a, b, c) \cdot (x, y, 1)}{\sqrt{a^2 + b^2}}$$

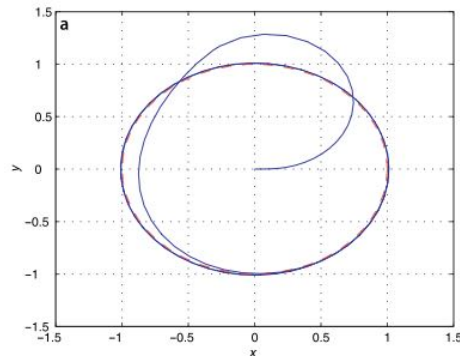
$$\alpha_d = -K_d d, K_d > 0$$

$$\theta^* = \tan^{-1} \frac{-a}{b}$$

$$\alpha_h = K_h (\theta^* - \theta), K_h > 0$$

$$\gamma = -K_d d + K_h (\theta^* - \theta)$$

## Following a path



$$e = \sqrt{(x^* - x)^2 + (y^* - y)^2} - d^*$$

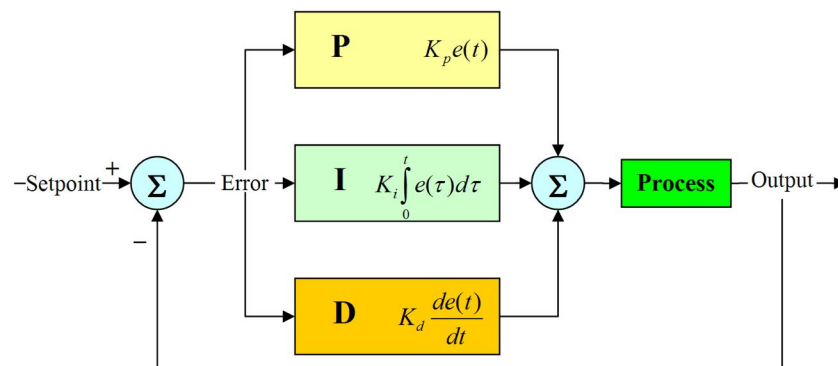
$$\dot{v}^* = K_p e + K_i \int e dt$$

$$\theta^* = \tan^{-1} \frac{y^* - y}{x^* - x}$$

$$\alpha = K_h (\theta^* \ominus \theta), \quad K_h > 0$$

## PID Control

- **P** = Proportional
- **I** = Integral
- **D** = Derivative

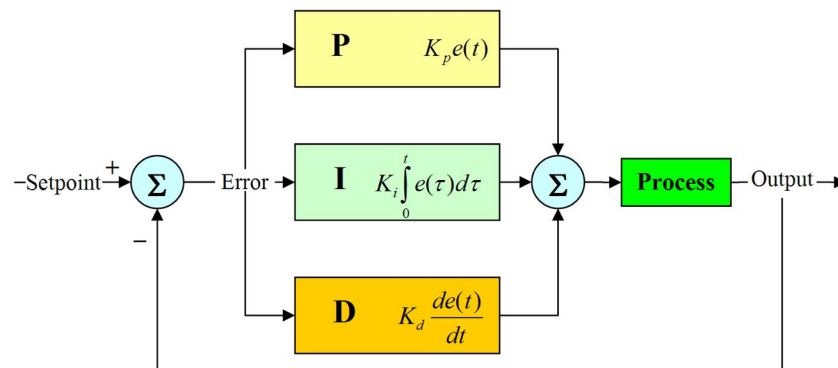


- Simple
- Robust, excellent results in many cases
- Controls 95% of all industrial processes

# PID Control

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- **P** = Proportional: correct
- **I** = Integral: reduce tracking error
- **D** = Derivative: stabilize (anticipate)



# Code Example

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```
class PID:
    def __init__(self, Kp, Ki, Kd):
        self.previous_error = 0
        self.integral = 0
        self.Kp = Kp
        self.Ki = Ki
        self.Kd = Kd

    def calc(self, dt, setpoint, y):
        error = setpoint - y
        self.integral += error*dt
        derivative = (error - self.previous_error)/dt
        u = self.Kp*error + self.Ki*self.integral + self.Kd*derivative
        self.previous_error = error
        return u
```



## PID Tuning

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- Ziegler-Nichols
  - Start with P only
  - Increase  $K_p$  until output oscillates
  - Call that “Ultimate gain”  $K_u$ , and call the oscillation period  $T_u$

Ziegler–Nichols method <sup>[1]</sup>			
Control Type	$K_p$	$K_i$	$K_d$
<i>P</i>	$0.5K_u$	-	-
<i>PI</i>	$0.45K_u$	$1.2K_p/T_u$	-
<i>PD</i>	$0.8K_u$	-	$K_pT_u/8$
<i>classic PID</i> <sup>[2]</sup>	$0.60K_u$	$2K_p/T_u$	$K_pT_u/8$

Source: Wikipedia

## Summary

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- Configuration of mobile systems
  - Configuration Space
  - Actuators
  - 2D vs 3D space
  - Is the system fully controlled
- Simple example of kinematic models for mobile systems
  - Bi-cycle, Differential drive, Ackerman,
- Basic control algorithms